





**Tesko Steel Sp. Z o.o.**  
is one of the largest  
**Steel Service Centers**  
in Poland and Europe  
in the field of steel processing.

In our daily operations  
we are using

**Modern Technologies**  
of the Machine Park

ensuring high quality  
of manufactured  
and distributed products.



# We focus on customer expectations



**Proper storage and warehousing**



**Professional service**



**Customer satisfaction**

**Proper selection of the source material**



**Packing in accordance with the requirements**



**Just in Time deliveries**



**Cutting lines for steel sheets and steel strips**



**Automated production  
High technology  
and measurements**



**Partnerships  
and relationships**

# We are present in the strategic industries

**Home appliances**



**Power engineering**



**Automotive**



**Construction**



**Building**



## Object area



**Total area:**  
145 000 m<sup>2</sup>

**Office area:**  
2700 m<sup>2</sup>

**Halls area:**  
35 000 m<sup>2</sup>

## Advanced Technology



TESKO STEEL  
**LaserPrec®**  
WYZNACZAMY  
**NOWĄ**  
JAKOŚĆ

### Cut to Length Lines:

ACP I  
ACP II  
ACP III  
ACP IV

### Cut to Width Lines:

ACW I  
ACW II

**Annual production capacity:**  
600 000 Tons

## Warehousing



### Storage and production halls:

5 production halls  
4 storage halls

**Warehouse capacity:**  
120 000 Tons

# About the company

## Packaging system



According to norms or customer specification:

- Vertically or horizontally
- Anticorrosion paper or foil
- Circuit and cross tapes
- Edge protection ring
- Wooden pallets and spacers
- Labels

## Specialized staff



Total number of staff of the  
Capital Group Tesko Steel:

**450**

**Tesko Steel Sp. z o.o.**

**265**

**Tesko Steel Logistic Sp. z o.o.**

**185**

## Transport and logistic



Transport fleet  
Tesko Steel Logistic

**140 tractor units**

**with ultralight semi-trailers**

Length of the transported load: 16 m

**Loading capacity**

**up to 27 tons**

**Delivery system**

**Just in Time**

## High quality, certificates, awards



### ISO Certificates

ISO 9001 Quality  
ISO 45001 OHS  
ISO 14001 Environment

### Awards and distinctions:

„Gazele Biznesu”  
„Diamenty Forbes”  
„Solidna Firma”  
„Lider Polskiej Gospodarki”  
„Złoty Płatnik”  
„Polska Nagroda Inteligentnego Rozwoju”

## Audits, implementations, trainings



### Internal Audits:

Integrated management system;  
Process VDA 6.3; Product VDA 6.5, 5S,

### External Audits:

Customers  
and  
Certifying bodies

### Implementations and trainings:

Lean Management, Lean Manufacturing  
IATF



- H** ← Halls
- B** ← Office
- P** ← Parking
- S** ← Social
- ACP/ACW** ← Cutting Line





**Steel  
Service Center**

**6 LINES**

**Storage  
and production  
facilities**

**9 HALLS**

**Annual production  
capacities**

**600 000  
TONS**

**Transport Fleet**

**140  
TRACTORS  
UNITS**



# Machine Park Technology in Tesko Steel

THICKNESS RANGE DEPENDING ON THE STEEL GRADE FROM 0,2 MM UP TO 25MM

STRICT CUTTING TOLERANCE BOTH FOR METAL SHEET LENGTH AND STEEL STRIP WIDTH

WIDE RANGE OF FORMATS AFTER THE CUT: SHEETS,STRIPS,TRAPEZE, RHOMBUS

FLATNESS GUARANTEE FOR LASER AND PLASMA CUTTING

MATERIAL DEDICATED FOR LASER CUTTING WITH GUARANTEE OF THE HIGHEST QUALITY  
**Tesko Steel LaserPrec® & Tesko Steel LaserPrec®Plus**



The highest quality of the cutting process  
of metal sheets dedicated for laser processing

Trade Mark of Tesko Steel

**Tesko Steel LaserPrec®** & **Tesko Steel LaserPrec®Plus**



TESKO STEEL  
**LaserPrec®**  
WYZNACZAMY  
**NOWĄ**  
JAKOŚĆ

MATERIAL DEDICATED FOR LASER CUTTING OF METAL SHEETS

GUARANTEE OF THE SURFACE QUALITY DEDICATED FOR LASER CUTTING

**LaserPrec®** NARROWS THE TOLERANCE OF FLATNESS DEVIATION AFTER BURNING PROCESS **LaserPrec®Plus** GUARANTEES ½ FLATNESS DEVIATION **LaserPrec®**

THE HIGHEST QUALITY OF THE CUTTING PROCESS

REDUCING INTERNAL TENSIONS OF THE MATERIAL THANKS TO SKIN-PASSING

HIGH PURITY OF THE MATERIAL THANKS TO THE BRUSHING MACHINE DEDICATED FOR HR STEEL SHEETS

New Line

## Cutting line for steel sheets ACP IV



**Type of cut :** trapezes, rhombuses

**Application :** CR sheets;  
galvanized, coated, aluminium

### Technical characteristics :

Thickness range	0,2 – 1,5 mm
Max coil width	1050 mm
Max coil weight	15 tons
Sheet length range	200 - 4400 mm
Monthly production	3.000 - 4.000 tons

**Next line launched for cutting rhombuses and trapezes**

Line ACP IV

2021

# Cutting line for steel - sheets

## Line ACP I

Type of cut: sheets 2007

**Application:** CR and HR steel sheets;  
galvanized, coated, Aluminium  
copper and stainless steel;

### Technical characteristics:

Thickness range	0,4 – 6,0 mm
Max coil width	2100 mm
Max coil weight	35 tons
Sheet length range	400 - 6000 mm
Monthly production	8.000 - 10.000 tons

First line launched in Tesko Steel for cut to length



## Line ACP II

Type of cut : sheets 2014

**Application :** HR steel: tear drop, pickled

### Technical characteristics:

Thickness range	3,0 – 25,00 mm
Max coil width	2100 mm
Max coil weight	40 tons
Sheet length range	900 - 15340 mm
Monthly production	10.000 -12.000 tons

First line for cutting sheets up to 25 mm thickness



Sheets

# Cutting line for steel – trapezes, rhombues

## Line ACP III

**Type of cut :** sheets, trapezes, rhombuses **2018**

**Application :** CR sheets; galvanized, coated, aluminium copper and stainless steel

### Technical characteristics

Thickness range	0,2 – 4,0 mm
Max coil width	2050 mm
Max coil weight	32 tons
Sheet length range	400 [300] - 7000 mm
Monthly production	8.000 - 10.000 tons

**First line launched for cutting rhombuses and trapezes equipped also with laminating unit - protects the surface with foil.**

## Line ACP IV

**Type of cut :** trapezes, rhombuses **2021**

**Application :** CR sheets; galvanized, coated, aluminium

### Technical characteristics :

Thickness range	0,2 – 1,5 mm
Max coil width	1050 mm
Max coil weight	15 tons
Sheet length range	200 - 4400 mm
Monthly production	3.000 - 4.000 tons

**First line launched for cutting rhombuses and trapezes**

Trapezes, rhombues



## Line ACW I

**Type of cut:** steel strips 2009

**Application:** CR an HR steel;  
galvanized, coated, aluminium  
copper and stainless steel;

**Technical characteristics:**

Thickness range	0,3 – 6,0 mm
Max coil width	2000 mm
Max coil weight	32 tons
Inner diameter	500-508 mm
Monthly production	5.000-6.000 tons

First line launched in Tesko Steel for slitting coils

## Line ACW II

**Type of cut:** steel strips 2019

**Application:** CR sheets;  
galvanized, coated, Aluminium  
copper and stainless steel

**Technical characteristics:**

Thickness range	0,2 – 4,0 mm
Max coil width	1700 mm
Max coil weight	32 tons
Inner coil diameter	500 - 508 mm
Monthly production	6.000 - 8.000 tons

First line launched in Tesko Steel for slitting.  
Allowing also processing of aluminium and copper,  
equipped with laminating unit which protects  
the surface with foil.

Strips





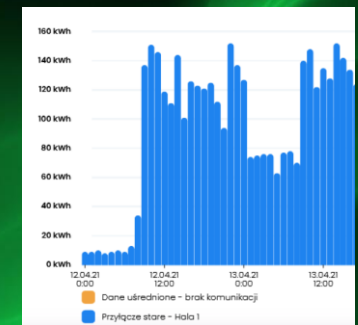
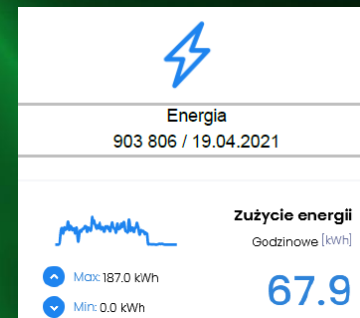
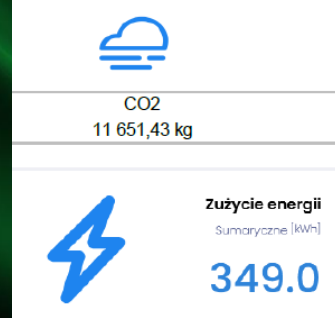
Thanks to the use of power compensation batteries and photovoltaics we are able to reduce electricity costs and reduce the carbon footprint.



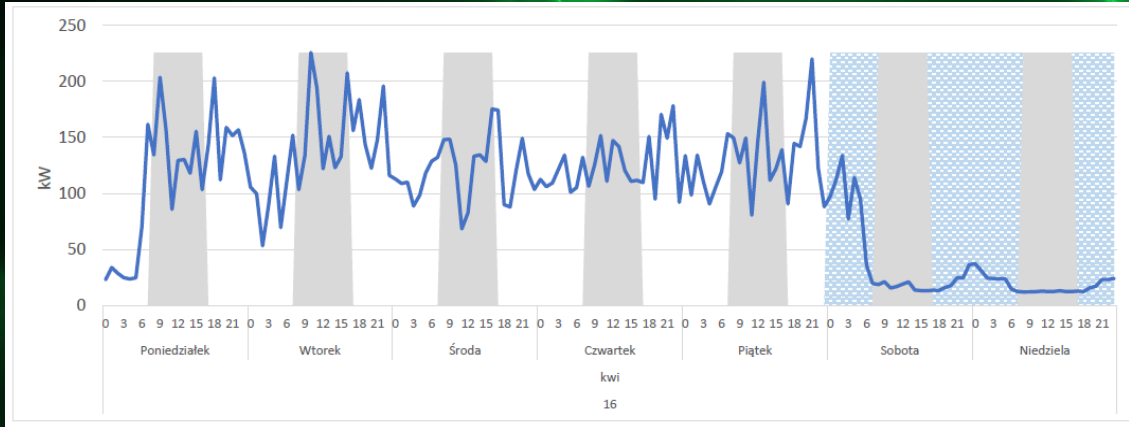
The company is currently applying for a **GREEN CERTIFICATE** to confirm the use of Green Energy in production processes

## Use of Renewable Energy

By the 2035, the company plans to obtain **ENERGY NEUTRALITY**



Anomalie											
0	😊	0	😊	0	😊	0	😊	0	😊	0	😊
ilość		ilość		ilość		ilość		ilość		ilość	
zapadów		prądów rozruchowych		przekroczeń mocy zamówionej		przerw w zasilaniu		skoków		przekroczeń tg φ	



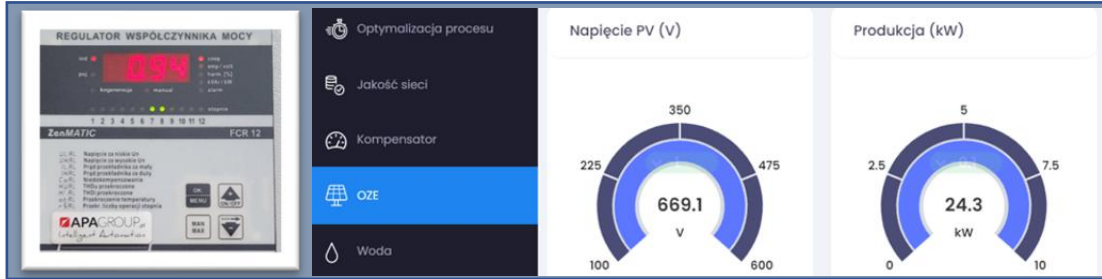
Tydzień: 16
Zużycie energii Zagregowane [kWh] <b>16 205,05</b>
Przebieg mocy czynnej 12.04.2021 - 18.04.2021

# Eco - friendly technologies



**GOAL**

**Tesko Steel powered by 70% from Renewable Energy by the end of 2023**



- ✓ Energy Optimization Platform
- ✓ Reactive power compensation batteries
- ✓ Own charging station
- ✓ Electric company's cars
- ✓ Photovoltaic pannels



**Renewable Energy Sources**

Cooperate  
with us

Tesko Steel Sp. Z o.o.  
ul. Brzezińska 8a  
44-203 Rybnik  
Poland  
+48 32 43 29 131  
+ 48 32 43 29 130  
[sekretariat@teskosteel.com.pl](mailto:sekretariat@teskosteel.com.pl)



## Disclaimer

This presentation has been prepared by Tesko Steel Sp. Z o.o. Its purpose is to present products and services as well as selected data of the Tesko Steel Capital Group and its current development perspective. The presentation is for information purposes only and does not constitute an offer within the meaning of the provisions of the Act of 23 April 1964 Civil Code (Journal of Laws No. 16, item 93, as amended). If you are interested in products, please contact the appropriate department of Tesko Steel Sp. z o.o.

<https://teskosteel.com.pl/kontakt>

The information contained in the presentation may change. This presentation may not be duplicated, processed or copied by people from outside the Tesko Steel Capital Group. Tesko Steel Sp. z o.o. is not responsible for the improper use of the information contained in the presentation and the decisions made after reading the presentation.

Rybnik, Poland 2023